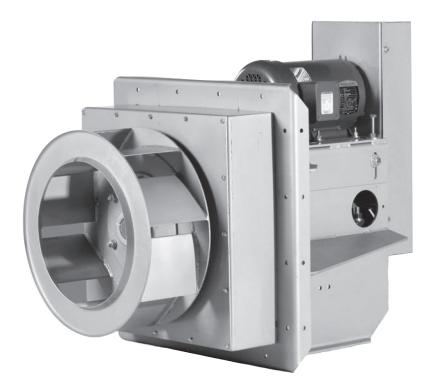


engineering data and specifications



# CINCINNATI FAN 28

Since the founding of Cincinnati Fan in 1956, the company's mission has been to provide quality products at competitive prices, backed by depend-able service.

This mission is carried out by specializing in the market for industrial air handling products up to 125 hp. But specialization does not mean the product line is small. Cincinnati Fan offers a wide variety of standard and customized products, production flexibility, and customer responsiveness.

#### **CINCINNATI FAN PROVIDES**

- Technical evaluation for correct performance conditions
- Review of air stream and ambient conditions that require special attention
- Selection of proper components to meet required design specifications
- Selection of proper accessories
- · System analysis for proper fan design

Cincinnati Fan operates in a modern facility specifically designed for world class manufacturing enabling us to build standard products to order, including accessories, and ship within 5 to 10 working days.

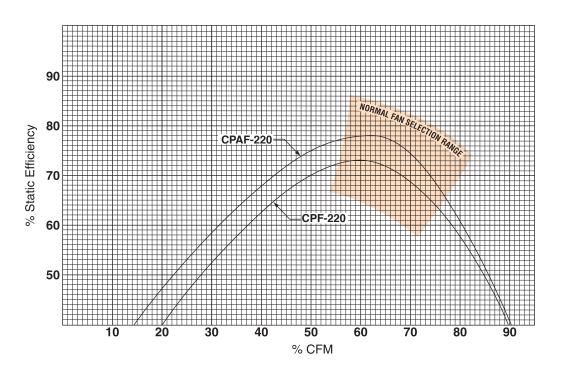
With support like this, you can be sure your Cincinnati Fan product will be well-built and will provide maximum dependability and longevity.

Cincinnati Fan has over 170 experienced sales engineers across the US and Canada ready to serve your air handling needs.

#### EFFICIENCY OF AIRFOIL WHEEL VS. BACKWARD INCLINED WHEEL

Airfoil wheels provide the highest efficiency of all centrifugal fan designs. The curve overlays below comparing a CPAF-220 and a CPF-220 illustrates a 10% increase in static efficiency for the airfoil design versus the backward inclined design in the normal selection range. This benefit results in lower brake horsepower consumption and a reduction in sound levels of 2-6 dBA.



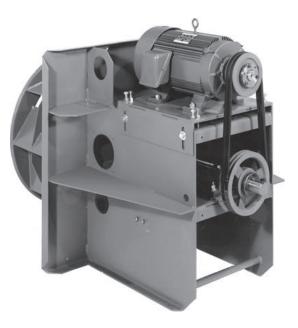




#### **ARRANGEMENT 4 (Direct Drive)**

- Motor mounted on motor base
- · Wheel mounted on motor shaft
- Maximum temperature 200°F

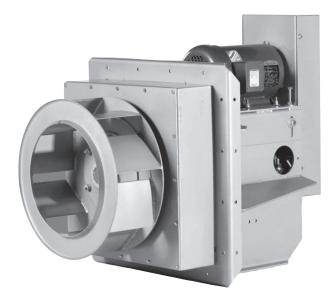
See Arrangement 9 for higher temperatures



## **ARRANGEMENT 9 (Belt Drive)**

- Motor mounted on adjustable base over the fan shaft
- Wheel mounted on fan shaft with two pillow block bearings
- Maximum temperature of standard design is 300°F
- High temperature fans are available up to 800°F





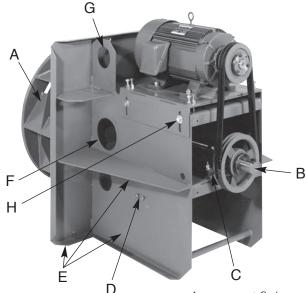
## **INSULATION PLUG BOX OPTION**

Required for 450°F to 800°F Arrangement 9 only. May be furnished by the customer.

Plug box is available in 2", 3", 4", 5" or 6" depths.

## STANDARD INLET BELL

Designed for smooth air entrance into the wheel for maximum efficiency.



#### **CPAF SERIES FEATURES**

A - Airfoil blades are fabricated of high-strength steel to assure long lasting, efficient operation.

B - Turned, ground and polished shafting assures smooth operation.

C - Heavy-duty, self-aligning, relubricatable ball bearings in cast-iron pillow blocks. Bearings are selected for optimal performance depending on fan size and class.

- D Extended grease fittings for easy lubrication of fan bearings.
- E Panel and base construction with internal and external supports to maximize rigidity and assure long equipment life.
- F Inboard bearing access hole.

G - Multiple lifting points for easy installation of fan onto customer's equipment.

H - Heavy duty motor support base with four point adjustability for proper belt tension and alignment.

Arrangement 9 shown with belt guard removed

#### HIGH TEMPERATURE CONSTRUCTION

Standard Construction:	Arrangement 4 is suitable to 200°F. See page 8. Arrangement 9 is suitable to 300°F. See page 9.
301° to 450°F. Construction:	Arrangement 9 only. Standard fan with heat slinger, teflon shaft seal and high temperature aluminum paint. See page 9.
451° to 800°F Construction:	Arrangement 9 only. Standard fan with heat slinger, high temperature shaft seal, high temperature bearings and high temperature aluminum paint. Insulation material is required and may be provided by the customer or as an option, by Cincinnati Fan. See page 10.
-40° to -21°F. Construction:	Fan must be aluminum construction. Select AMCA A for wheel, housing and inlet bell. Motor considerations for low temp grease, bearings and heaters are recommended."

Note—See speed reduction chart for plug thickness on page 5.

## **TEMPERATURE - ALTITUDE ADJUSTMENT**

Air				A	ltitude in	Feet Abo	ve Sea L	evel			
Temperature °F	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000
0*	0.87	0.91	0.94	0.98	1.01	1.05	1.09	1.13	1.17	1.22	1.26
40°	0.94	0.98	1.02	1.06	1.10	1.14	1.19	1 23	1.28	1.32	1.36
70°	1.00	1.04	1.08	1.12	1.16	1.20	1.25	1.30	1.35	1.40	1.45
80°	1.02	1.06	1.10	1.14	1.19	1.23	1.28	1.33	1.38	1.43	1.48
100°	1.06	1.10	1.14	1.19	1.23	1.28	1.33	1.38	1.43	1.48	1.54
120°	1.09	1.14	1.18	1.23	1.28	1.32	1.38	1.43	1.48	1.53	1.58
140°	1.13	1.18	1.22	1.27	1.32	1.37	1.42	1.48	1.54	1.58	1.65
160°	1.17	1.22	1.26	1.31	1.36	1.42	1.47	1.53	1.59	1.64	1.70
180°	1.21	1.26	1.30	1.36	1.41	1.46	1.52	1.58	1.64	1.70	1.75
200°	1.25	1.29	1.34	1.40	1.45	1.51	1.57	1.63	1.69	1.75	1.81
250°	1.34	1.39	1.45	1.50	1.56	1.62	1.68	1.74	1.82	1.88	1.94
300°	1.43	1.49	1.55	1.61	1.67	1.74	1.80	1.87	1.94	2.00	2.08
350°	1.53	1.59	1.65	1.72	1.78	1.85	1.92	2.00	2.07	2.14	2.22
400*	1.62	1.69	1.75	1.82	1.89	1.96	2.04	2.12	2.20	2.27	2.35
450°	1.72	1.79	1.86	1.93	2.00	2.08	2.16	2.24	2.33	2.41	2.50
500°	1.81	1.88	1.96	2.03	2.11	2.19	2.28	2.36	2.46	2.54	2.62
550°	1.91	1.98	2.06	2.14	2.22	2.30	2.40	2.49	2.58	2.68	2.77
600°	2.00	2.08	2.16	2.24	2.33	2.42	2.50	2.61	2.71	2.80	2.90
650°	2.10	2.18	2.26	2.35	2.44	2.54	2.63	2.74	2.84	2.94	3.04
700°	2.19	2.27	2.36	2.46	2.55	2.65	2.75	2.86	2.97	3.06	3.18
750°	2.28	2.37	2.47	2.56	2.66	2.76	2.87	2.98	3.10	3.19	3.31
800*	2.38	2.48	2.57	2.66	2.76	2.86	2.98	3.10	3.21	3.33	3.45

Temperature Range °F	Maximum RPM Reduction Factor <sup>†</sup>
Up to 175°	0%
176° - 200°	2%
201° - 300°	4%
301° - 400°	7%
401° - 500°	11%
501° - 600°	15%
601° - 700°	20%
701° - 800°	30%
t ou	

<sup>†</sup> Steel wheels only

Fan performance tables are developed using standard air which is 70°F, 29.92" barometric pressure and .075 lb/ft2 per cubic foot. Density changes resulting from temperature or barometric pressure variations (such as higher altitudes) must be corrected to standard conditions before selecting a fan based on standard performance data. Temperature and/or altitude conversion factors are used in making corrections to standard conditions.

**EXAMPLE:** Select a belt driven CPAF fan to deliver 6300 CFM at 8" SP at 200°F, and 7000' altitude.

Step 1 - From the table, conversion factor is 1.63.

Step 2 - Correct static pressure is:

 $1.63 \times 8"$  SP = 13.04" SP at standard conditions.

Step 3 - Check CPAF catalog for 6300 CFM at 13" SP. We select a belt driven CPAF-200. Class IIP at 3126 RPM and 15.89 bhp.

Step 4 - Correct the bhp for the lighter air:

 $15.89 \div 1.63 = 9.75$  bhp.

A 10 hp motor will suffice at 200°F, and 7000' but not at standard conditions. Special motor insulation may be required due to altitude.

#### SPARK-RESISTANT CONSTRUCTION

**Note**—For AMCA Type A or B spark resistant construction, please contact your local Cincinnati Fan sales representative.

**Type C:** Consists of aluminum inlet bell and aluminum plate on drive side of the fan. Maximum Temperature is the same as for high temperature construction below for each arrangement.

☆ Caution— All fans and blowers shown have rotating parts and pinch points. Severe personal injury can result if operated without guards. Stay away from rotating equipment unless it is disconnected from its power source. Read and understand operating instructions.

#### A WARNING

The use of aluminum or aluminum alloys in the presence of steel which has been allowed to rust requires special consideration. Research by the U.S. Bureau of Mines and others has shown that aluminum impellers rubbing on rusty steel may cause high intensity sparking.

The use of the above Standard in no way implies a guarantee of safety for any level of spark resistance. Spark-resistant construction also does not protect against ignition of explosive gases caused by catastrophic failure or from any airstream material that may be present in a system.

#### MAXIMUM SHAFT and BEARING SPEEDS FOR BELT DRIVEN FANS WR2 (Ib-ft2) AND MAXIMUM WHEEL SPEEDS FOR ALL FANS

Size	Class	WR <sup>2</sup> and Maximum Wheel Speed @ 70°F note 1		Maximum Safe Shaft Speed for Standard Overhang <b>GG</b>	Maximum Safe Shaft Speed with Extended Shaft R note 2 - note 3						
		WR <sup>2</sup>	Max. RPM	note 2	R = 2"	R = 3"	R = 4"	R = 5"	R = 6"		
120	11	2.9	5000	4189	4700	4330	3820	3750	3300		
130	II	4.1	4600	3834	4500	4280	3910	3580	3230		
150		5.6	4130	3513	4220	3910	3790	3340	3000		
160	II	7.7	3900	3195	3700	3420	3050	2800	2600		
180	II	12.9		3142							
180	IIP	12.9	3810	3810	3720	3430	3120	2880	2680		
200	II	17.9		2885							
200	IIP	17.9	3550	3550	3400	3190	2800	2600	2400		
220	II	25.3		2668							
	IIP	25.3	3200	3200	3200	2970	2660	2400	2200		
240	II	54.7		2427							
240	IIP	54.7	2900	2900	2600	2550	2450	2300	2150		
270		81.2		1967							
210		81.2	2550	2478	2300	2200	2130	2050	1930		
300	II	117.2		1777							
300		117.2	2310	2239	2000	2000	1950	1780	1600		

Note-GG in above table refers to dimensions shown on pages 8, 9 and 10. R dimension refers to dimensions shown on page 10.

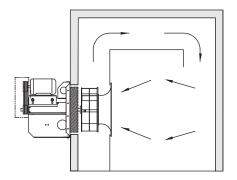
1 At elevated temperatures, the maximum wheel speed must be derated per the high temperature deration factors listed on page 4. In some cases, the derated maximum wheel speed may be lower than the maximum shaft speed with extended shaft R (shown above). The lower of the two speeds prevails. 2 All maximum shaft speeds are independent of temperature.

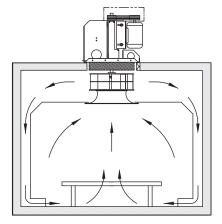
3 All plug fans with extended shafts (**R** dimension on page 10) include the highest class of wheel construction for each size.

#### **TYPICAL APPLICATION**

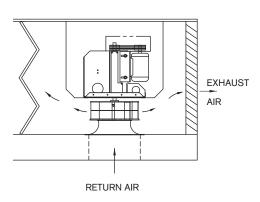
Typical applications for plug fans include ovens, kilns and dryers, where the plug fan circulates the air inside the equipment to maintain even temperatures. In clean rooms, dust collectors and air handling units, they provide the air flow required to move air through the system.

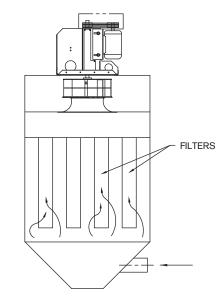
They are used in any system or equipment where a plenum, or a space between two walls, act as the fan housing. Plug fans can also be used with an actual fan housing inside the plenum.











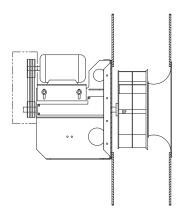
AIR HANDLER APPLICATION

#### DUST COLLECTION APPLICATION

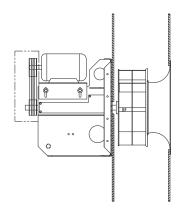
#### **TYPICAL MOUNTING CONFIGURATIONS**

Plug fans can be mounted to the side wall or ceiling of a plenum. A hole, slightly larger than the plug fan wheel diameter, must be provided in the plenum. When the plug fan is installed, the hole will be covered by the plug fan panel. If the plenum wall or ceiling is insulated, as in an oven or kiln, the plug fan can be provided with an insulated plug box having the same thickness, up to 6", as the plenum wall or ceiling. In this case, the hole in the plenum walls would need to be just large enough to clear the dimensions of the insulated plug box. These two methods allow for the use of a completely assembled fan from Cincinnati Fan. An alternate mounting method is to provide a hole in the plenum wall slightly larger than the shaft diameter of the plug fan. The plug fan panel is mounted to the outside of the plenum and the fan wheel is then mounted onto the fan shaft from the inside of the plenum.

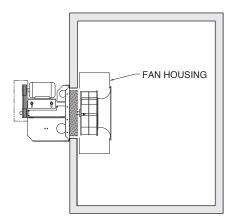
In all mounting methods, the inlet bell for the plug fan wheel is mounted last to maintain the proper bell to wheel clearance. Mounting of a fan housing is sometimes also necessary. See optional housing mounting types shown on page 11.



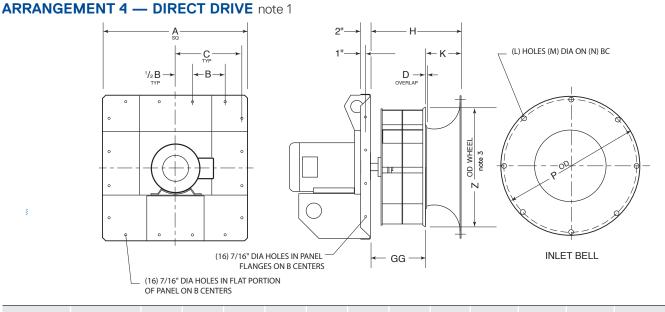
TYPICAL INSTALLATION CLEARANCE HOLE FOR WHEEL IN WALL



TYPICAL INSTALLATION CLEARANCE HOLE FOR SHAFT IN WALL



HOUSED INSTALLATION



Model	Motor Frame	А	В	С	D	GG	н	К	L	М	Ν	Р	Z
CPAF-120	142T-184T	22"	5"	9 <sup>3</sup> /4"	1/8"	5 <sup>11</sup> /16"	9 ³/8"	3 11/16"	8	11/16"	14 ³/8"	15 ³/8"	12 5/8"
CPAF-130	142T-215T	22"	5"	9 <sup>3</sup> /4"	1/8"	6 11/32"	10 ³/8"	4 <sup>1</sup> / <sub>32</sub> "	8	11/16"	15 15/16"	17"	13 1/8"
CPAF-150	142T-215T	22"	5"	9 <sup>3</sup> /4"	5/16"	7 1/32"	11 ³/8"	4 <sup>15</sup> / <sub>32</sub> "	8	3/4"	17 <sup>1</sup> /2"	18 5/8"	15 ³⁄8"
CPAF-160	142T-256T	22"	5"	9 <sup>3</sup> /4"	<sup>5</sup> / <sub>16</sub> "	7 11/16"	12 <sup>1</sup> / <sub>2</sub> "	4 <sup>15</sup> / <sub>16</sub> "	8	3/4"	19 ³/8"	20 1/2"	16 1/8"
CPAF-180	142T-324T	28 1/2"	6 <sup>1</sup> /2"	13"	5/16"	8 <sup>17</sup> / <sub>32</sub> "	13 1%"	5 <sup>15</sup> /32"	8	3/4"	21 <sup>1</sup> /2"	22 5/88"	18 11/16"
CPAF-200	182T-364TS	28 1/2"	6 <sup>1</sup> /2"	13"	<sup>5</sup> / <sub>16</sub> "	9 <sup>9</sup> / <sub>32</sub> "	15 ¼"	6 <sup>1</sup> / <sub>32</sub> "	8	7/8"	23 1/2"	24 <sup>3</sup> /4"	20 1/2"
CPAF-220	182T-324T	28 1/2"	6 <sup>1</sup> /2"	13"	5/16"	10 1/4"	16 1/8"	6 11/16"	8	7/8"	26 1/8"	27 ³/8"	22 <sup>13</sup> /16"
CPAF-240	213T-286T	38"	9"	17 ³/4"	3/8"	11 <sup>9</sup> /32"	18 <sup>9</sup> /16"	7 11/32"	16	7/8"	28 <sup>3</sup> /4"	30"	25"
CPAF-270	213T-286T	38"	9"	17 ³/4"	<sup>7</sup> /16"	12 13/32"	20 7/16"	8 <sup>31</sup> / <sub>32</sub> "	16	1"	31 5⁄8"	33"	27 5/8"
CPAF-300	213T-324T	38"	9"	17 ³/4"	1/2"	13 1%"	22 <sup>3</sup> /4"	9"	16	1"	35 1/4"	365/8"	30 <sup>3</sup> /4"

#### 1 Maximum temperature 200°F.

2 Standard machine tool gray paint, see note 5.

3 Customer installation of fan assembly requires an opening larger than the wheel shroud OD, reference dimension Z.

Construc	Construction Gauge												
Size	Panel and	Inlet	Wheel										
Size	Base	Bell	Shroud	Blades	Back Plate	Reinf. Plate							
120	7	16	12	10	7	10							
130	7	16	12	10	7	10							
150	7	16	12	10	7	10							
160	7	16	12	10	7	10							
180	7	16	12	7 or 10	7	10							
200	7	16	12	7	7	10							
220	7	16	12	7	7	10							
240	7	14	11	7	7	10							
270	7	14	11	7	1/4"	1/4"							
300	7*	14	11	7	1/4"	1/4"							

\* 1/4" for 324T frame motors

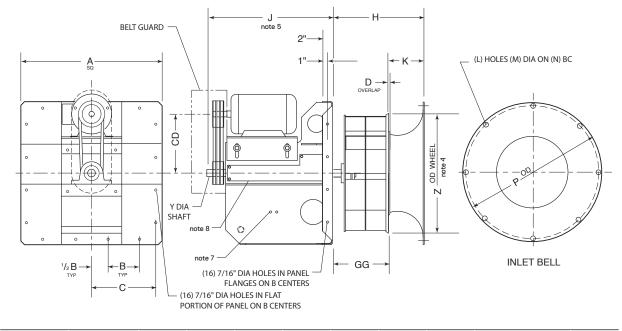
Note—There are construction classes for standard plug fans without extended shafts (i.e. Class II and III). There are no construction classes for plug fans with extended shafts.

Approximate Shipping Weight Less Motor Ib Arrangement 4 Arrangement 9 Standard Insulation Size Plug Box <sup>†</sup> Class II Class III Class II Class III 

† Insulation material not provided

## **ARRANGEMENT 9 — BELT DRIVE**

STANDARD CONSTRUCTION OR 301°-450°F CONSTRUCTION, BOTH WITHOUT EXTENDED SHAFT - note 1



Marial	Mater France			С	D	GG	н		`	ſ	- Z
Model	Motor Frame	A	В	C	D	GG	н	J	Class II	Class III	
CPAF-120	56-216T	22"	5"	9 <sup>3</sup> /4"	1/8"	5 <sup>11</sup> / <sub>16</sub> "	9 ³/8"	25"	1 <sup>3</sup> / <sub>16</sub> "	1 <sup>3</sup> /16"	12 5/8"
CPAF-130	56-216T	22"	5"	9 <sup>3</sup> /4"	1/8"	6 11/32"	10 ³/8"	25"	1 <sup>3</sup> / <sub>16</sub> "	1 7/16"	13 7/8"
CPAF-150	56-216T	22"	5"	9 <sup>3</sup> /4"	<sup>5</sup> / <sub>16</sub> "	7 1/32"	11 <sup>3</sup> /8"	25"	1 7/16"	1 11/16"	15 <sup>3</sup> /8"
CPAF-160	56-216T	22"	5"	9 <sup>3</sup> /4"	<sup>5</sup> / <sub>16</sub> "	7 11/16"	12 ½"	25"	1 7/16"	1 11/16"	16 7/8"
CPAF-180	56-286T	28 <sup>1</sup> / <sub>2</sub> "	6 <sup>1</sup> / <sub>2</sub> "	13"	<sup>5</sup> / <sub>16</sub> "	8 <sup>17</sup> / <sub>32</sub> "	13 1%"	25"	1 7/16"	1 11/16"	18 11/16"
CPAF-200	143T-286T	28 <sup>1</sup> / <sub>2</sub> "	6 <sup>1</sup> / <sub>2</sub> "	13"	<sup>5</sup> / <sub>16</sub> "	9 <sup>9</sup> / <sub>32</sub> "	15 ¼"	25"	1 7/16"	1 <sup>15</sup> / <sub>16</sub> "	20 1/2"
CPAF-220	143T-286T	28 <sup>1</sup> / <sub>2</sub> "	6 <sup>1</sup> / <sub>2</sub> "	13"	<sup>5</sup> / <sub>16</sub> "	10 1/4"	16 1%"	26"	1 7/16"	1 <sup>15</sup> / <sub>16</sub> "	22 13/16"
CPAF-240	143T-286T	38"	9"	17 ³⁄4"	<sup>3</sup> /8"	11 <sup>9</sup> / <sub>32</sub> "	18 <sup>9</sup> /16"	27"	1 11/16"	2 <sup>3</sup> /16"	25"
CPAF-270	143T-324T	38"	9"	17 ³⁄4"	7/16"	12 13/32"	20 7/16"	27"	1 11/16"	2 <sup>3</sup> /16"	27 5/8"
CPAF-300	143T-324T	38"	9"	17 ³⁄4"	1/2"	13 1/8"	22 <sup>3</sup> /4"	27"	1 11/16"	2 <sup>7</sup> / <sub>16</sub> "	30 <sup>3</sup> /4"

Model	К	L	М	Ν	Р
CPAF-120	22"	8	11/16"	14 <sup>3</sup> /8"	15 ³/8"
CPAF-130	22"	8	11/16"	15 15/16"	17"
CPAF-150	22"	8	3/4"	17 ½"	18 5/8"
CPAF-160	22"	8	3/4"	19 <sup>3</sup> /8"	20 1/2"
CPAF-180	28 1/2"	8	3/4"	21 1/2"	22 5/88"
CPAF-200	28 1/2"	8	7/8"	23 1/2"	24 <sup>3</sup> /4"
CPAF-220	28 1/2"	8	7/8"	26 ½"	27 ³/8"
CPAF-240	38"	16	7/8"	28 <sup>3</sup> /4"	30"
CPAF-270	38"	16	1"	31 5⁄8"	33"
CPAF-300	38"	16	1"	35 1/4"	365/8"

Center Distance Motor Frame Minimum Maximum 56 to 145T 10 3/4" 12 1/4" 182T-184T 13 1/4" 11 <sup>3</sup>/4" 213T-215T 12 1/2" 14" 254T-256T 16 1/2" 18 5/8" 284T-286T 17 1/4" 19 ³/s" 324T 18 1/4" 20

1 Maximum temperature for standard construction is 300°F. For 301° to 450°F construction see note 5.

2. For cold temperature construction see page 4.

3 Standard machine tool gray paint, see note 5.

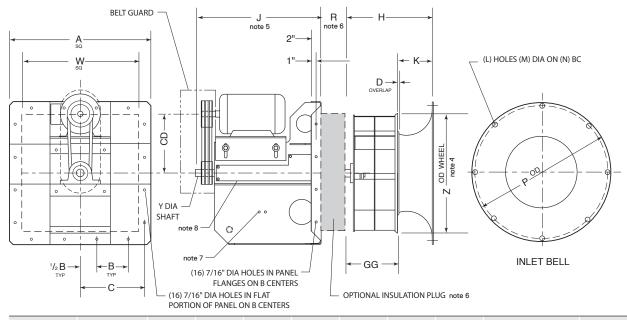
- 4 Customer installation of fan assembly requires an opening larger than the wheel shroud OD, reference dimension Z.
- 5 J dimension shown is for 56 to 215T frame motors. Add 6" for 254T to 286T frame motors, 8" for 324T frame motors.
- 6 Includes heat slinger, teflon shaft seal and high temperature aluminum paint on 301°-450°F construction only.

8 Extended lube lines.

9 Bearing access cover (expanded metal construction).

## **ARRANGEMENT 9 — BELT DRIVE**

- A 451° 800°F CONSTRUCTION note 1
- B STANDARD TEMPERATURE OR 301º 450°F CONSTRUCTION, BOTH WITH EXTENDED SHAFT note 2



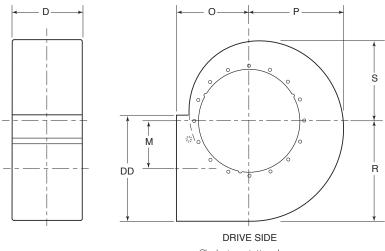
Model	Motor Frame	А В		С	D	GG	н		`	Y	z
woder	Motor Frame	A	В	C	D	GG	п	J	Class II	Class III	2
CPAF-120	56-216T	22"	5"	9 <sup>3</sup> /4"	1/8"	5 11/16"	9 ³/8"	25"	1 <sup>3</sup> /16"	1 <sup>3</sup> /16"	12 5/8"
CPAF-130	56-216T	22"	5"	9 <sup>3</sup> /4"	1/8"	6 11/32"	10 ³/8"	25"	1 <sup>3</sup> /16"	1 7/16"	13 1/8"
CPAF-150	56-216T	22"	5"	9 <sup>3</sup> /4"	<sup>5</sup> / <sub>16</sub> "	7 <sup>1</sup> / <sub>32</sub> "	11 <sup>3</sup> /8"	25"	1 7/16"	1 11/16"	15 ³/8"
CPAF-160	56-216T	22"	5"	9 <sup>3</sup> /4"	<sup>5</sup> / <sub>16</sub> "	7 11/16"	12 <sup>1</sup> /2"	25"	1 7/16"	1 11/16"	16 1/8"
CPAF-180	56-286T	28 <sup>1</sup> / <sub>2</sub> "	6 ½"	13"	<sup>5</sup> / <sub>16</sub> "	8 17/32"	13 7/8"	25"	1 7/16"	1 11/16"	18 11/16"
CPAF-200	143T-286T	28 <sup>1</sup> /2"	6 ½"	13"	<sup>5</sup> / <sub>16</sub> "	9 <sup>9</sup> / <sub>32</sub> "	15 ¼"	25"	1 7/16"	1 <sup>15</sup> /16"	20 1/2"
CPAF-220	143T-286T	28 <sup>1</sup> / <sub>2</sub> "	6 ½"	13"	<sup>5</sup> / <sub>16</sub> "	10 1/4"	16 7/8"	26"	1 7/16"	1 <sup>15</sup> /16"	22 <sup>13</sup> /16"
CPAF-240	143T-286T	38"	9"	17 ³⁄4"	3/8"	11 <sup>9</sup> / <sub>32</sub> "	18 <sup>9</sup> /16"	27"	1 <sup>11</sup> /16"	2 <sup>3</sup> / <sub>16</sub> "	25"
CPAF-270	143T-324T	38"	9"	17 ³⁄4"	7/16"	12 13/32"	20 7/16"	27"	1 <sup>11</sup> /16"	2 <sup>3</sup> /16"	27 5/8"
CPAF-300	143T-324T	38"	9"	17 ³⁄4"	1/2"	13 1/8"	22 <sup>3</sup> /4"	27"	1 <sup>11</sup> /16"	2 7/16"	30 3⁄4"

Model	К	L	М	Ν	Р	W
CPAF-120	22"	8	11/16"	14 ³/8"	15 ³⁄8"	17"
CPAF-130	22"	8	11/16"	15 15/16"	17"	17"
CPAF-150	22"	8	3/4"	17 ½"	18 5/8"	17"
CPAF-160	22"	8	3/4"	19 ³/8"	20 1/2"	17"
CPAF-180	28 1/2"	8	3/4"	21 1/2"	22 5/88"	23"
CPAF-200	28 1/2"	8	7/8"	23 1/2"	24 <sup>3</sup> /4"	23"
CPAF-220	28 1/2"	8	7/8"	26 1/8"	27 ³/8"	23"
CPAF-240	38"	16	7/8"	28 <sup>3</sup> /4"	30"	32"
CPAF-270	38"	16	1"	31 5⁄8"	33"	32"
CPAF-300	38"	16	1"	35 1/4"	365/8"	32"

Motor Frame	Center Distance						
wotor Frame	Minimum	Maximum					
56 to 145T	10 <sup>3</sup> /4"	12 ¼"					
182T-184T	11 <sup>3</sup> /4"	13 ¼"					
213T-215T	12 <sup>1</sup> / <sub>2</sub> "	14"					
254T-256T	16 <sup>1</sup> /2"	18 5/8"					
284T-286T	17 <sup>1</sup> /4"	19 ³/8"					
324T	18 ¼"	20					

- 1 Temperature range 451° to 800°F includes heat slinger, ceramic fiber shaft seal, high temperature aluminum paint and high temperature bearings.
- 2 Standard construction up to 300°F is painted machine tool gray. 301°F to 450°F construction includes heat slinger, teflon shaft seal and high temperature aluminum paint.
- 3 -40 to -21° F.: Fan must be aluminum construction. Select AMCA A for wheel, housing and inlet bell. Motor considerations for low temp grease, bearings and heaters are recommended.
- 4 Installation of fan assembly requires an opening larger than wheel shroud O.D., reference dimension Z.
- 5 J dimension shown is for 56 to 215T frame motors. Add 6" for 254T to 286T frame motors.
- 6 Optional additional shaft lengths R: 2" 3" 4" 5" 6"
- with plug and insulation by Cincinnati Fan.
- 7 Extended lube lines.
- 8 Bearing access cover (expanded metal construction).

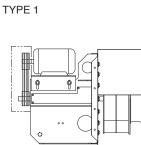
#### **OPTIONAL HOUSING**



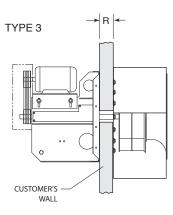
Clockwise rotation shown Counterclockwise is opposite

Model	D	М	0	Р	R	S	DD
CPAF-120	9 <sup>3</sup> / <sub>16</sub> "	6 <sup>3</sup> /16"	9 <sup>15</sup> / <sub>16</sub> "	12 ³/8"	13"	10 ³/8"	13 <sup>3</sup> /4"
CPAF-130	10 ³/8"	6 <sup>13</sup> /16"	10 13/16"	13 3⁄4"	14 7/16"	11 <sup>9</sup> /16"	15 1/4"
CPAF-150	11 ³/8"	7 <sup>9</sup> /16"	11 <sup>3</sup> /4"	15 <sup>3</sup> /16"	15 15/16"	12 <sup>3</sup> /4"	16 13/16"
CPAF-160	12 <sup>1</sup> /2"	8 5/16"	12 11/16"	16 11/16"	17 <sup>1</sup> /2"	14"	18 7/16"
CPAF-180	13 7/8"	9 <sup>1</sup> /4"	13 13/16"	18 7/16"	19 7/16"	15 1⁄2"	20 3/8"
CPAF-200	15 ¼"	10 <sup>1</sup> /16"	14 15/16"	20 1/4"	21 <sup>1</sup> /4"	17"	22 ³/8"
CPAF-220	16 1/8"	11 <sup>3</sup> /16"	16 <sup>3</sup> /8"	22 <sup>1</sup> /2"	23 5/8"	18 1/8"	24 7/8"
CPAF-240	16 9/16"	12 5/16"	18 13/16"	24 <sup>3</sup> /4"	26"	20 3/4"	27 ³/8"
CPAF-270	20 7/16"	13 <sup>9</sup> /16"	20 7/16"	27 1/4"	28 5/8"	22 7/8"	30 <sup>1</sup> /16"
CPAF-300	22 <sup>3</sup> /4"	15 <sup>1</sup> /8"	22 <sup>7</sup> /16"	30 ³/8"	31 <sup>7</sup> /8"	25 <sup>1</sup> /2"	33 <sup>9</sup> /16"

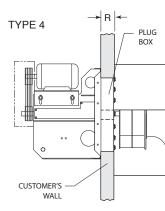
## HOUSING MOUNTING TYPES



TYPE 2



TYPE 3: Housing bolts through customer's wall into plug fan front plate. Specify R dimension for customer's wall, on your order, per note 5 on page 8. Hardware supplied by customer. Arrangement 9 only.



TYPE 4: Housing bolts to front of plug box. Specify R dimension for plug box, on your order, per note 5 on page 8. Hardware supplied by Cincinnati Fan.

Arrangement 9 only.

TYPE 1: Housing bolts directly to plug fan front plate. Hardware supplied by Cincinnati Fan.

Arrangement 4 or 9.

TYPE 2: Housing bolts through spacers to plug fan front plate. Specify the R dimension for the spacers on your order per note 5 on page 10. Hardware supplied by Cincinnati Fan.

Arrangement 9 only.



#### SPX ENGINEERED AIR MOVEMENT

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